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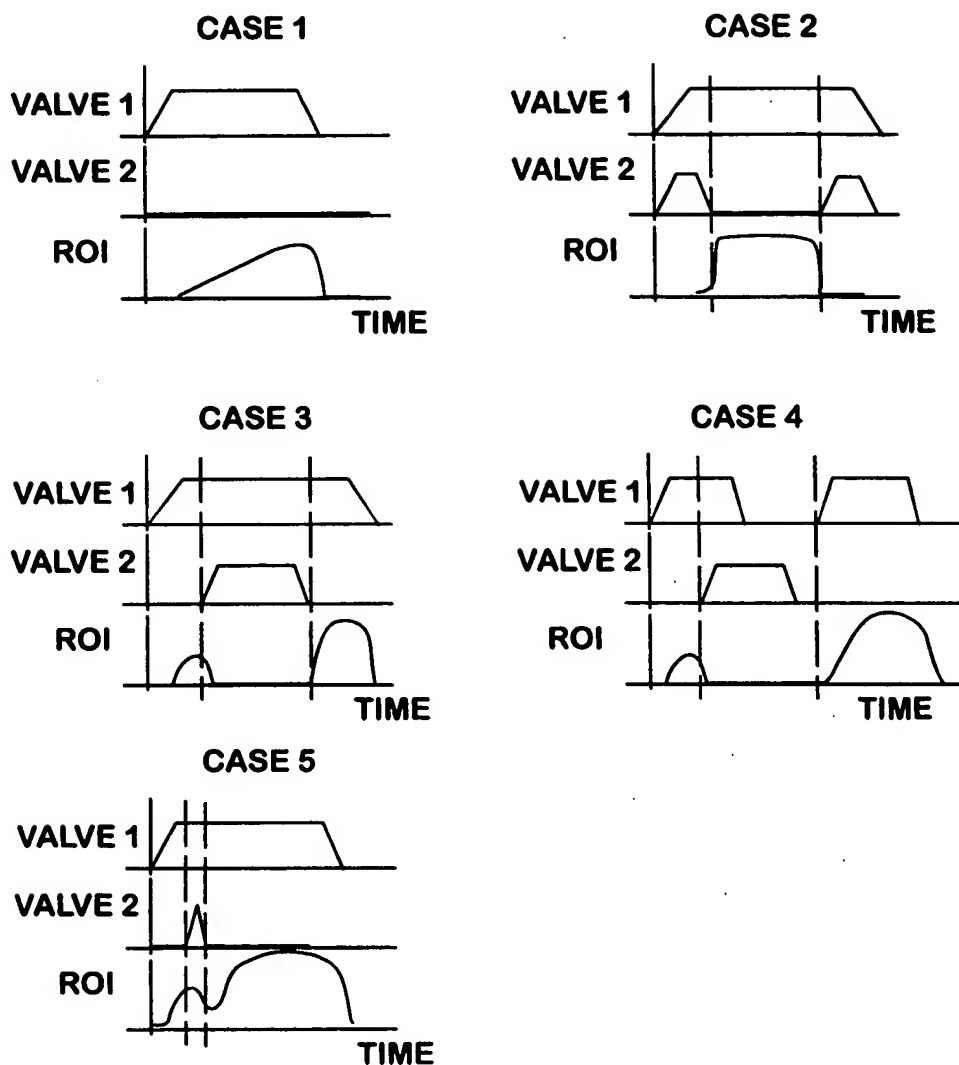
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FIG. 4



VALVE 1 -- INJECTION CONTROL VALVE
VALVE 2 -- TIMING CONTROL VALVE
ROI -- RATE OF INJECTION